

FX-27

PVC FRLS SHEATHING COMPOUND

Description

FX-27 is a Lead stabilized FRLS Sheathing compound for Wire and Cable applications.

Product Profile

FX-27 is a PVC based compound consisting of carefully selected PVC Resins, Plasticizers, Stabilizers, Flame retardants, Lubricants and Additives. It exhibits good processing features along with Physical and Mechanical properties.

Specifications

FX-27 compound meets IS 5831-84, ST 1 FRLS

Salient Features

- Good flow properties resulting in smooth extrusion
- Good Physical and Mechanical properties
- Good FRLS properties

Technical Specifications Sheet

Properties	Test Method	Unit	Typical Value
a. Physical			
Density	ASTM D 792	gm/cc	1.58±0.02
b. Mechanical			
Hardness	ASTM D 2240	Shore A	92±2
Before Ageing			
Tensile strength (250mm/min)	ISO 10810 Part 7	N/mm ²	>12.5
Elongation at Break (250mm/min)	ISO 10810 Part 7	%	>150
c. Thermal			
Thermal stability @150°C	ISO 10810 Part 60	Minutes	Min 80
Loss of Mass in Air	ISO 10810 Part 10	mg/cm ²	Max 2
Oven @100°C for 7 days			
d. FR Test			
Oxygen index	ASTM D 2863	%	Min 29
Temperature index	ASTM D 2863	°C	Min 250
Smoke Density Rating	ASTM D 2843	%	<60

- This Compound does not meet Acid emission requirement

Processing parameters

FX – 27 (FRLS) is an easy to process compound which can be processed on the standard PVC extruders. The recommended temperature for extruding FX – 27 (FRLS) compound is in the range of 140°C to 180°C. Extra caution must be exerted to see that the processing temperature does not exceed beyond 200°C as this will result in degradation of the material. Pre-drying of the compound is recommended at 70°C for 2 hours to obtain smooth processing of the cable and attaining good surface finish on the cable.

Packaging, Storage & Transport

Package	Net Weight 25 kgs	PP Laminated Bags
Transport	Requirement	Keep away from the sunshine, rain & soaking during transport, as well as handle gently while carrying.
Storage	Environment	Clean, dry and ventilated ware house.

Technical Assistance

Our technical team will be available for assistance on request.

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Disclaimer

The above mentioned recommendations are derived after various trials and checks conducted under different conditions. It is advised that the above stated information must be used as guidelines only. We suggest that the customer conducts their own trials and arrive at the optimum processing parameters which are best suited for their equipment and processing conditions. Sankhla does not take any responsibility for any sort of loss arising due to improper handling or usage of materials supplied.

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